



# Marathon Nexteligenxe Training Newsletter



Issue #4 January, 2026



## Welcome to the Marathon Equipment Nexteligenxe Training Newsletter

Welcome to the January 2026 edition of the Marathon Nexteligenxe Training Newsletter. We look forward to continuing to provide the latest helpful news and tips to maximize your knowledge of Marathon compactors and balers.

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## RamJet Model Stationary Compactors Including Regenerative Models



**WARNING:** Do NOT operate the compactor until the operating instructions are thoroughly understood. Always wear the appropriate Personal Protective Equipment (PPE) required by your facility

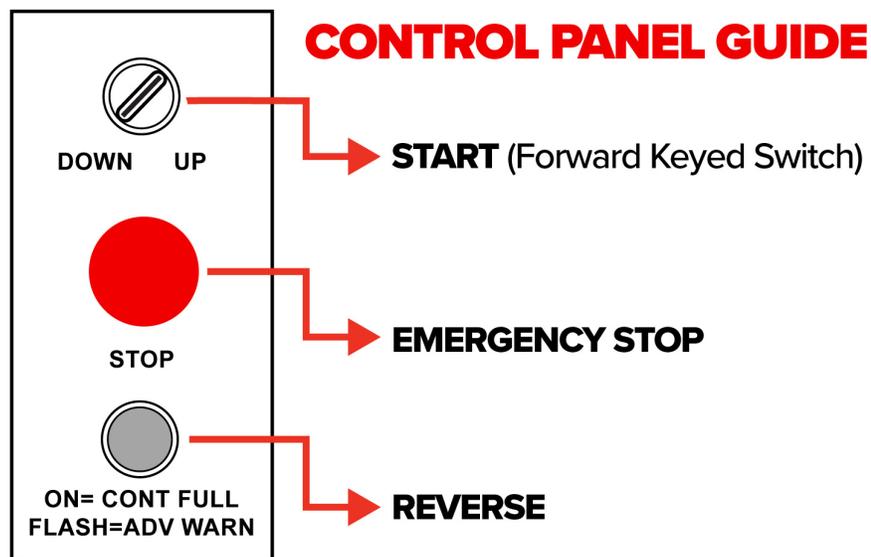
Prior to start-up of the compactor each day, check the items found in the “DAILY” list in Periodic Maintenance. This is found in the operations manual that was shipped with your unit.

**WARNING:** Use ONLY Marathon reinforced receiver containers with Marathon RJ-500HD and RJ-275XHD Compactors. Use of a non-OEM receiver container with a Marathon RJ-500HD and RJ-275XHD Compactor could result in container damage, property damage, and/or personal injury – up to and including death.

## Operating Instructions for Standard Units (Including Regen)

### Controls for Standard Units (Including Regen)

Use for RJ 225, RJ 225HD, RJ 275, RJ 275XHD, RJ 325, RJ 325HD, RJ 450, RJ 600, RJ 500HD, RJ 300, ULTRA 225, and ULTRA 400.



### STEP ONE

Place the material to be discarded into the compactor.

NOTICE: If you are loading the compactor through a door or gate, close it before starting the compactor. Refer to Decal Placement for Optional Loading Configurations to determine your compactor's configuration.

## **STEP TWO**

Insert the key into the key switch. Turn it clockwise, press and hold the key switch for one to two seconds, then release. The unit will make one complete cycle, then stop.

## **STEP THREE**

Repeat, if necessary, after the compactor has stopped.

## **STEP FOUR**

When you have finished using the compactor, remove the key from the key switch.

## **Manual Override Instructions (Ram Stop Rear Only)**

If the ram is stopped in any position (ram stop rear or ram stop forward): To move the ram rearward, turn and press and hold the key switch, then press the REVERSE button.

While the ram is moving, press and hold the REVERSE button to reverse it.

NOTICE: Refer to Optional Controls for Manual Override on Ram Stop Forward Machines.

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## **OPERATING INSTRUCTIONS - MODELS WITH PHOTOELECTRIC CYCLE CONTROL (AUTO)**

**WARNING:** Use ONLY Marathon reinforced receiver containers with Marathon RJ-500HD and RJ-275XHD Compactors. Use of a non-OEM receiver container with a

Marathon RJ-500HD and RJ-275XHD Compactor could result in container damage, property damage, and/or personal injury – up to and including death.

**NOTICE:** This compactor features an ANSI Z245.21-5.12.1-compliant start-up alarm that is both audible and visible during activation of the AUTOMATIC mode.

## **STEP ONE**

First, place the material to be discarded into the compactor.

**NOTICE:** If you are loading the compactor through a door or gate, close it before starting the compactor. Refer to Decal Placement for Optional Loading Configurations to determine your compactor's configuration.

## **STEP TWO**

Insert the first key into the "MANUAL - OFF - AUTOMATIC" key switch and turn to the "AUTOMATIC" position.

## **STEP THREE**

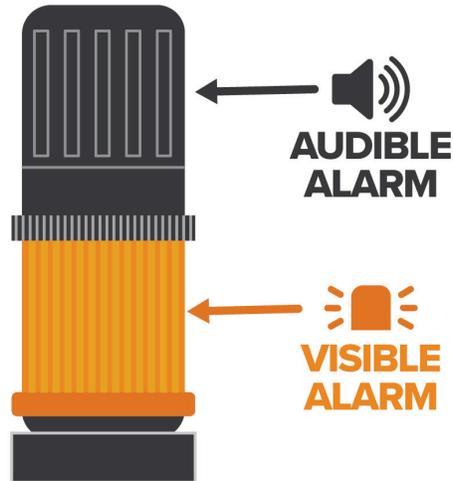
Insert the second key into the "START" switch and turn to the right.

## **STEP FOUR**

Press and hold the key in the "START" switch continuously for 20 seconds.

# START-UP ALARM

(Mounted on Power Unit)



## STEP FIVE

Both the audible and visual start-up alarms will energize for 5 seconds.

## STEP SIX

After 5 seconds, the audible alarm will stop, but the visual alarm will continue for an additional 15 seconds (for a total of 20 seconds).

## STEP SEVEN

After 20 seconds, the motor will start, and the ram will extend and then retract (one complete cycle).

## STEP EIGHT

The light will continue to flash until the unit is manually turned off, automatically shuts down, or is switched to manual mode.

**WARNING:** In AUTOMATIC mode, the power unit will compact at any time when photocells detect ANY OBJECT in the charge box.



## **Important: Driver Control**

All stationary compactors will have a “driver control” mounted on the compactor. Make sure this is either on or in the remote position before using the standard operational controls.

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## **2026 Nexteligen Training Schedule**

Would you like to know more about maintenance, diagnostics, and repair of Marathon compactors and balers? Good news! Our Marathon Service School provides in-depth training that you can explore by clicking [Learn More](#) below.

Feel free to contact us anytime if you have any training questions or to register for one of our training classes.

[LEARN MORE](#)

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## **Miss a Newsletter?**

No problem - you can now view all past Nexteligen newsletters by visiting our [Archives](#) page.

[VIEW NEWSLETTER ARCHIVES HERE](#)

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## 2026 Marathon Service School Training Schedule

| Factory Training Dates* | Product           | Time                |
|-------------------------|-------------------|---------------------|
| February 17th - 19th    | RamJet Compaction | 8:00am – 4:00pm CST |

\* Subject to change

[VIEW FULL SCHEDULE](#)

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## Nextelligence Class Registration

Feel free to contact us anytime if you have any training questions or to register for one of our training classes.

[EMAIL TRAINING](#)

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## Service Shack

Visit the Marathon Service Shack for helpful training and instructional videos

VIEW SERVICE SHACK

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## Sign Up for the Marathon Service School Nextelligence Newsletter!

To sign up or add team members, click the button below!

SIGN UP

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